

Date: Tuesday, 19/08/2008 4:03:17 PM
User: Julie Lecocq









Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR BRACKET RH
Job Number : 41416	
Estimate Number : 12340	
P.O. Number :	Part Number : D20134
This Issue : 19/08/2008 S.O. No. :	Drawing Number : D2013 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : C
Previous Run : 39961	Material :
Written By :	Due Date : 15/09/2008 Qty: 4 Um: Each
Checked & Approved By : <u>520 08-8-19</u>	
Comment : Est Rev:A New Issue 05-11-01 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W
 		
<p>Comment: Qty.: 2.0447 f(s)/Unit Total: 8.1787 f(s)</p> <p>Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing</p> <p>(M304TR0.750W.049)</p> <p>Batch: <u>M105846</u></p>		
2.0	BRAKE NC	NC BRAKE
 		
<p>Comment: NC BRAKE</p> <p>1-Punch as per template D2013-T3 and Dwg D2013</p> <p>2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545</p> <p>3-Bend (1) tube as per Dwg D2013 using Jig DT8201</p> <p>Identify as D2013-3.</p> <p>4-Deburr as required</p>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
 		
<p>Comment: INSPECT WORK TO CURRENT STEP</p>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
<p>Comment: PACKAGING RESOURCE #1</p> <p>Identify and Stock</p> <p>Location: <u>B41322</u></p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:03:17 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET RH

Job Number: 41416

Part Number: D20134

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/05 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

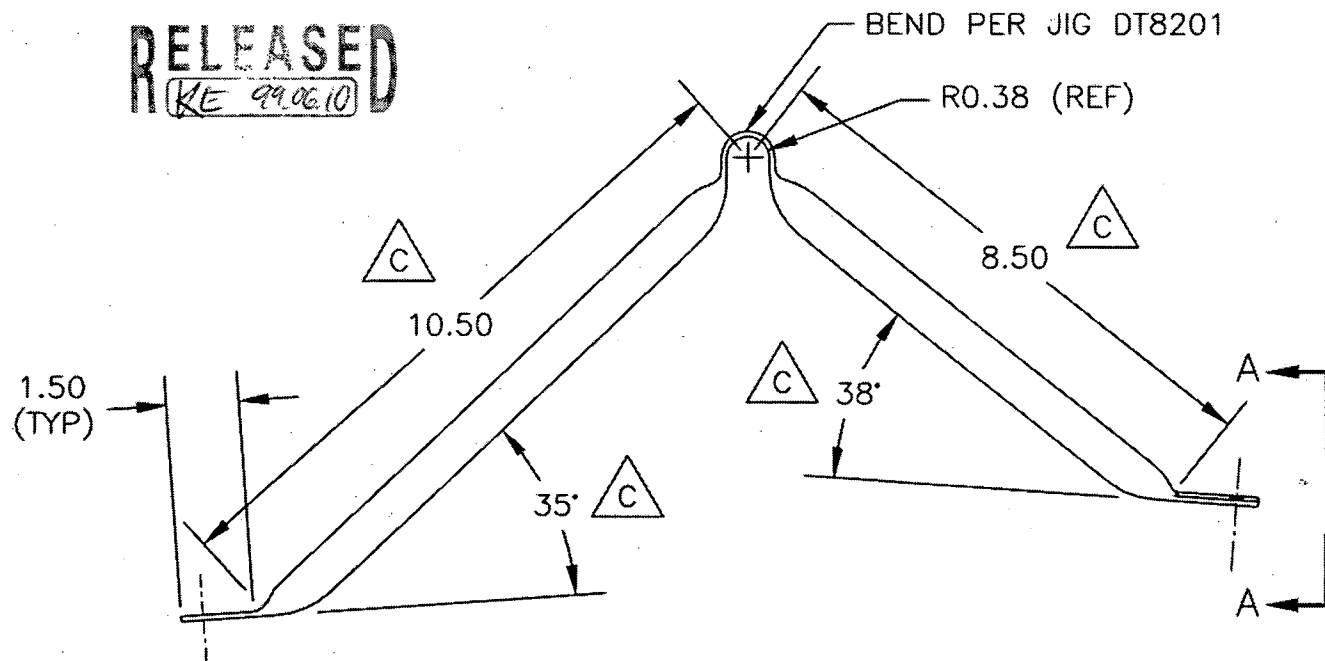
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

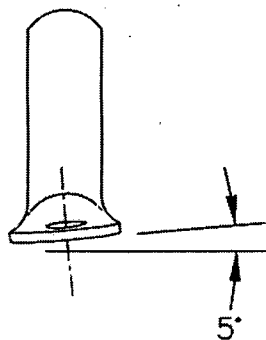
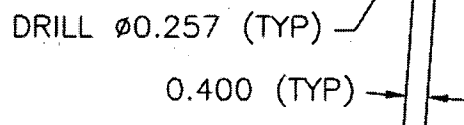
NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



VIEW A-A

CUT LENGTH: 23.25 INCHES

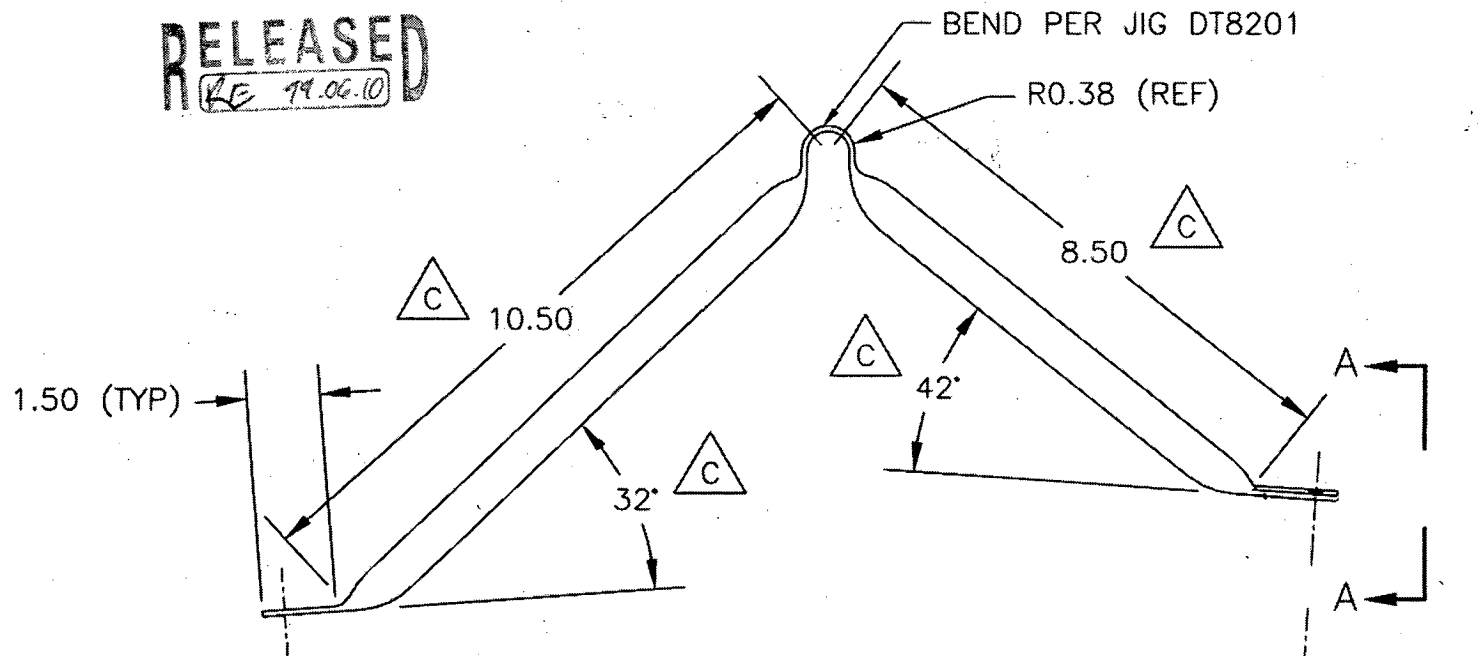
MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
JB	RF	
CHECKED	APPROVED	DRAWING NO.
KE	RF	D2013
DATE	TITLE	REV. C
99.06.07	MIRROR BRACKET	SHEET 1 OF 3
A	90.10.22	NEW ISSUE
B	94.06.15	REDRAWN
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS
		SCALE N.T.S.

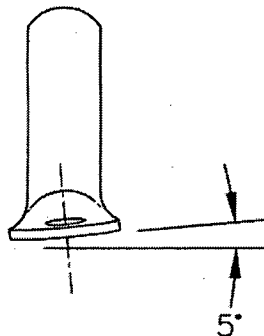
Copyright 1990 by DART AEROSPACE LTD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41410

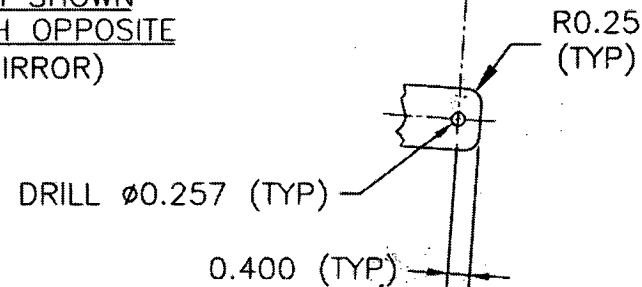
RELEASED
RE 99.06.10



D2013-3 LH SHOWN
D2013-4 RH OPPOSITE
(FOR 212 MIRROR)



VIEW A-A



CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

DART

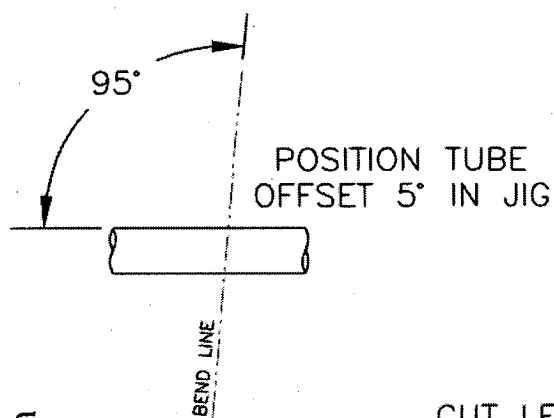
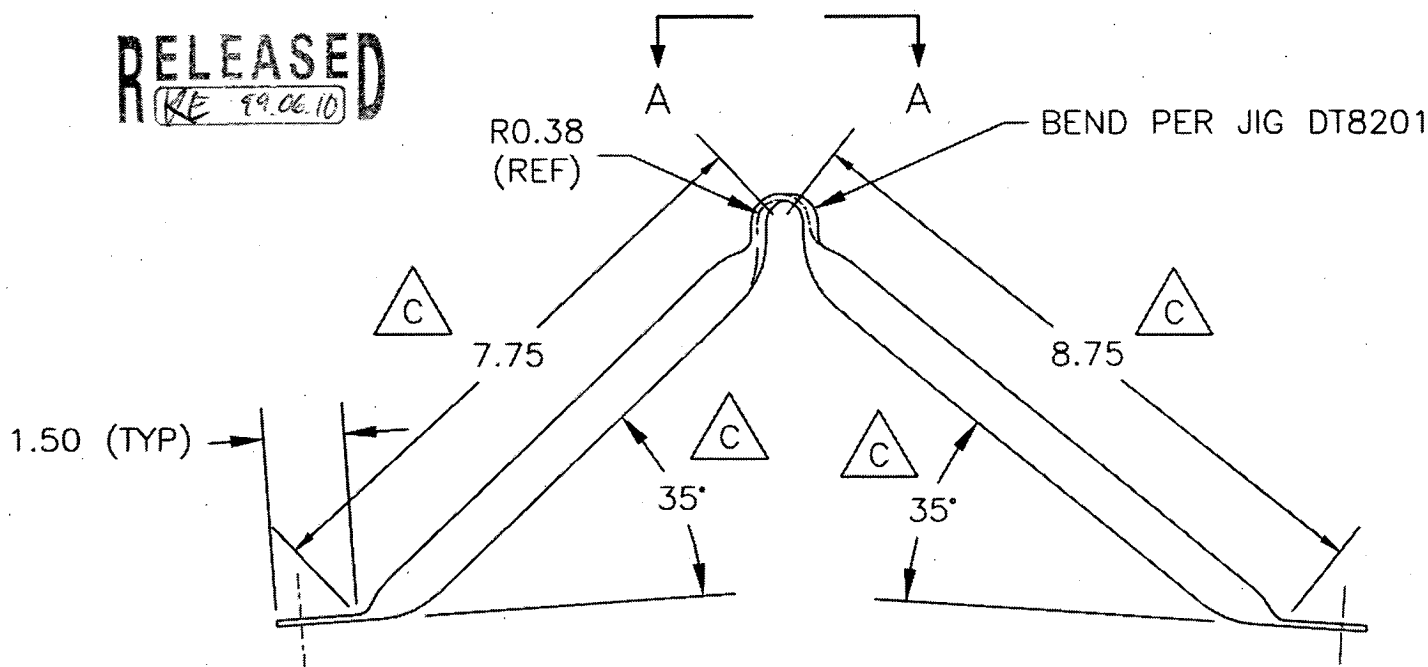
QA CONTROLLED

DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	RF	HAMKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
KE	[Signature]	D2013
DATE	TITLE	SHEET 2 OF 3
99.06.07	MIRROR BRACKET	SCALE
		NTS

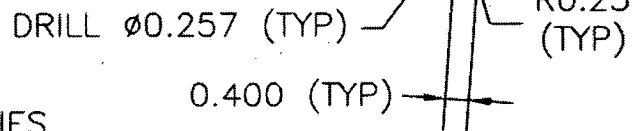
Copyright 1990 by DART AEROSPACE LTD

WORK ORDER
NO. 41470
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
ENGINEERING
RETURN TO

RELEASED
 RE 99.06.10



D2013-5 LH SHOWN
 D2013-6 RH OPPOSITE
 (FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
 0.750 O.D. x 0.049 WALL

VIEW A-A

UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 91470

Copyright 1990 by DART AEROSPACE LTD

DART

ISSUED
 COPY

DESIGN	JB	DRAWN BY	RE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	RE	DRAWING NO. D2013
DATE	99.06.07	TITLE	MIRROR BRACKET	REV. C SHEET 3 OF 3
		SCALE	NTS	